

# Assembly, installation and maintenance manual

Montage-, Aufbau- und Wartungsanleitung • Assemblage, manuel de montage et d'entretien • Montaje, instalación y mantenimiento • Manuale di montaggio, installazione e manutenzione • Monterings- og vedlikeholdsmanual • Monterings-, installations- och underhållsmanual • Kokoamis-, asennus- ja huolto-ohje • Vejledning for montering og vedligehold • Handleiding voor montage, installatie en onderhoud • Manual de montagem, instalação e manutenção • Návod k montáži, instalaci a údržbě • Instrukcja montażu, instalacji i konserwacji • Surinkimo, montavimo ir priežiūros vadovas • Montāžas, uzstādīšanas un apkopes rokasgrāmata • Руководство по сборке и обслуживанию • Montaaži-, paigaldus- ja säilitamise juhend



## Pavilion **PA44-4730**

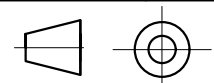
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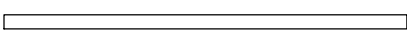
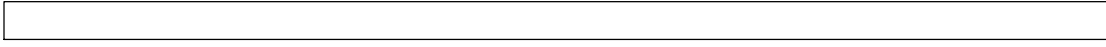

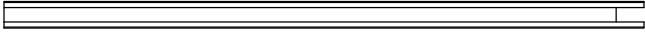
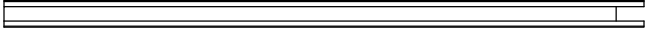
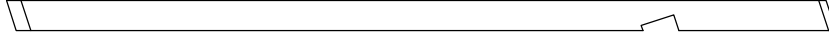
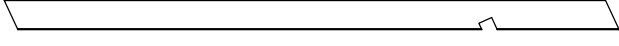



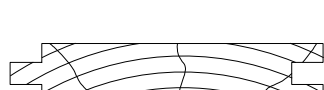
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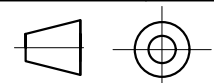
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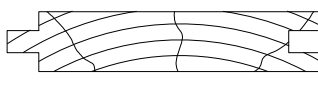
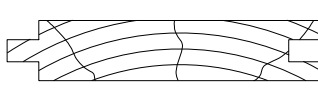
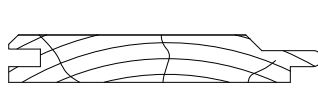
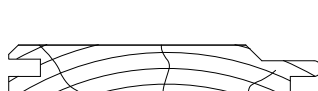
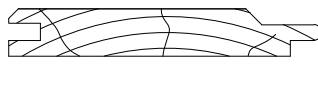
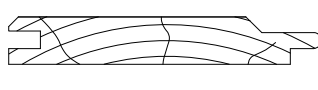
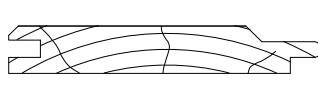
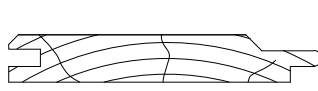
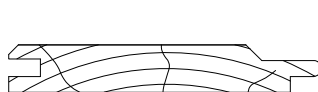




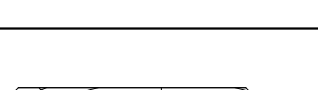
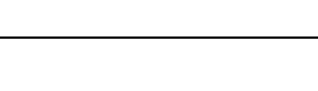
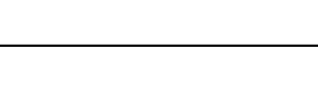
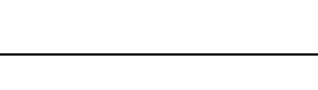

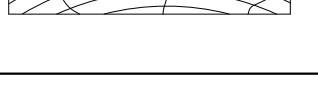


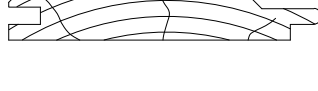
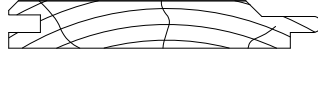
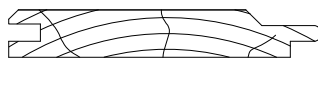
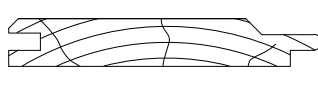
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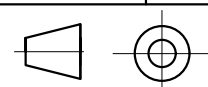
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002		20	44x114	4680
003	 	2	44x114	4680
004		1	44x57	3623
005		5	44x114	3623
006		12	44x114	417
007		12	44x114	667
008		23	44x114	513
009a		1	44x114	3720
009b		1	44x114	3720
010		5	44x114	1944
011		1	44x114	1944
012		11	44x114	417
013a		1	44x114	2041
013b		1	44x114	2041
014a		1	44x114	3000
014b		1	44x114	3000
015		21	44x114	3000
016		2	44x57	3000
017		1	44x114	1241
AR3	Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación 	4	70x45	4330
AR4	Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación 	1	70x45	3916
AR6	Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación 	1	70x45	3570
AR2	Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación 	1	70x45	2720
AR1	Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación 	1	70x45	1890

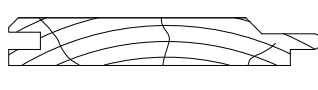
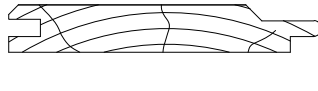

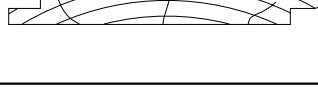
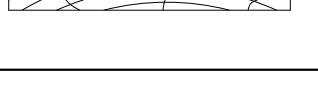
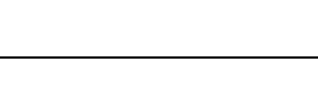
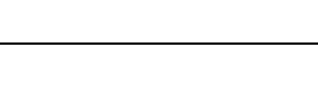
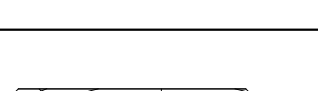



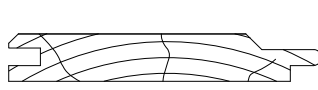
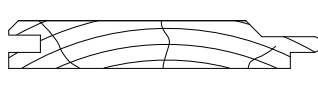
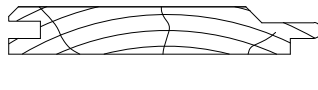
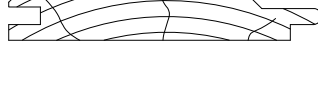
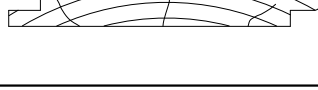
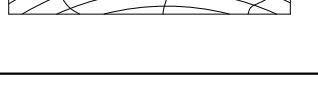

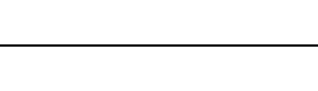
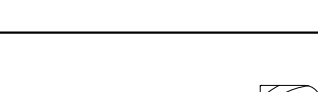



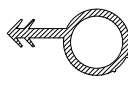
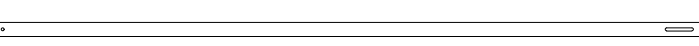


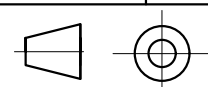
Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN PA44-4730			Pcs	Profile (mm)	Length (mm)	
AR5	Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación 			2	70x45	1274	
BM1	Beam- Balken- Poutre- Trave- Viga 			1	120x44	1786	
EaE2	Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo 			2	19x120	3500	
EaE1	Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo 			4	19x120	2610	
Pst2	Post- Pfosten- Poteau- Montante- Poste 			1	90x90	2024	
Pst1	Post- Pfosten- Poteau- Montante- Poste 			1	90x90	2024	
RoR1	Rafter- Sparre- Chevron- Trave- Cabrio 			2	95x44	2624	
RoR2	Rafter- Sparre- Chevron- Trave- Cabrio 			2	95x44	2624	
RoR5	Rafter- Sparre- Chevron- Trave- Cabrio 			6	95x44	1945	
RoR4	Rafter- Sparre- Chevron- Trave- Cabrio 			4	95x44	1450	
RoR3	Rafter- Sparre- Chevron- Trave- Cabrio 			4	95x44	1450	
Sla1	Slat- Leiste- Baguette- Listello- Listón 			1	19x45	1347	
UP2	U-profile board- U-Profilleiste- Baguette profilée en U- Listello profilo ad U- Listón de perfil U 			2	70x98	880	
UP3	U-profile board- U-Profilleiste- Baguette profilée en U- Listello profilo ad U- Listón de perfil U 			4	70x98	872	
UP1	U-profile board- U-Profilleiste- Baguette profilée en U- Listello profilo ad U- Listón de perfil U 			4	70x98	872	
UP4	U-profile board- U-Profilleiste- Baguette profilée en U- Listello profilo ad U- Listón de perfil U 			8	70x98	607	
FB2	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo		90°/90°		40	89x19	2700
FB2-1	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo		90°/45°		1	89x19	2700
FB2-2	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo		90°/45°		1	89x19	2633
FB2-3	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo		90°/45°		1	89x19	2544
FB2-4	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo		90°/45°		1	89x19	2455
FB2-5	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo		90°/45°		1	89x19	2366
FB2-6	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo		90°/45°		1	89x19	2277
FB2-7	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo		90°/45°		1	89x19	2188
FB2-8	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo		90°/45°		1	89x19	2099

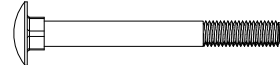
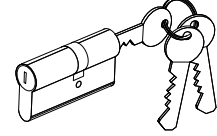
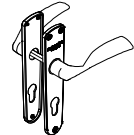


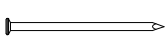

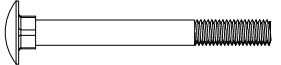



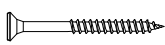
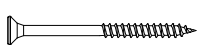
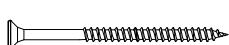


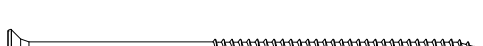


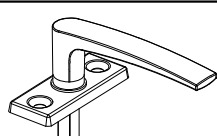
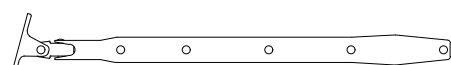
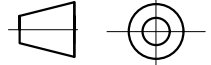


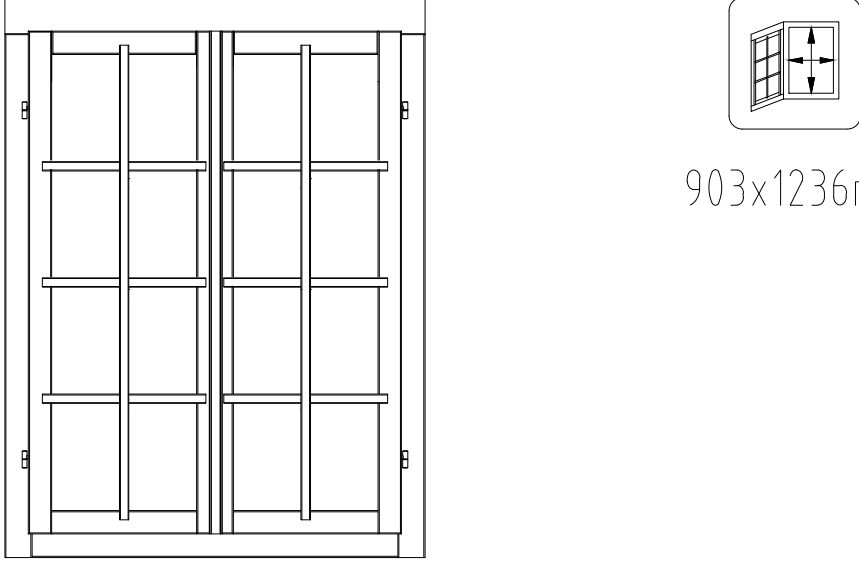
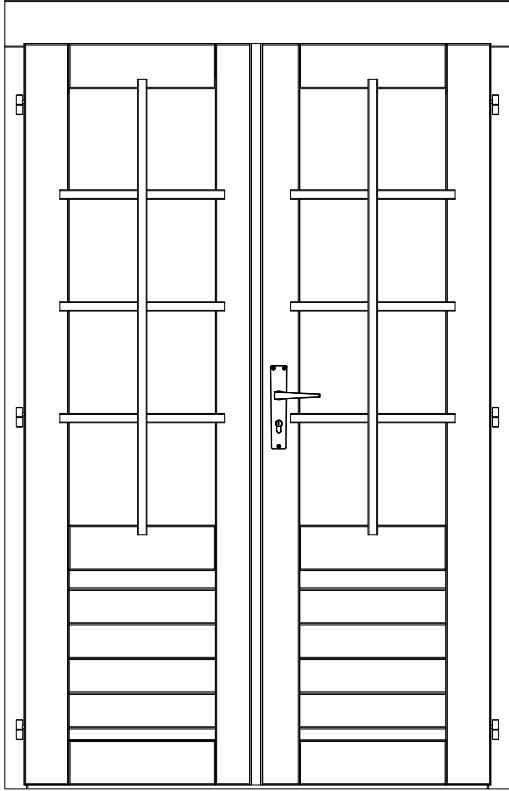
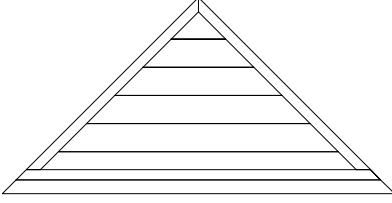
Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN PA44-4730		Pcs	Profile (mm)	Length (mm)	
FB2-9	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo	90°/45°		1	89x19	2010
FB2-10	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo	90°/45°		1	89x19	1921
RB1-1a	Roof board- Dachbrett- Madrier du toit-	48°/90°		2	89x16	3235
RB1-1b	Tavola tetto- Tabla de tejado	90°/48°		2	89x16	1933
RB1-2a	Roof board- Dachbrett- Madrier du toit-	48°/90°		2	89x16	2504
RB1-2b	Tavola tetto- Tabla de tejado	90°/48°		2	89x16	2504
RB1-3	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	4845
RB1-4	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	4683
RB1-5	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	4522
RB1-6	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	4360
RB1-7	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	4198
RB1-8	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	4036
RB1-9	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	3875
RB1-10	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	3713
RB1-11	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	3551
RB1-12	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	3489
RB1-13	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	3390
RB1-14	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	3327
RB1-15	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	3228
RB1-16	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	3166
RB1-17	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	3066
RB1-18	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	3004
RB1-19	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	2904
RB1-20	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	2842
RB1-21	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	2743
RB1-22	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	2680
RB1-23	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	2581

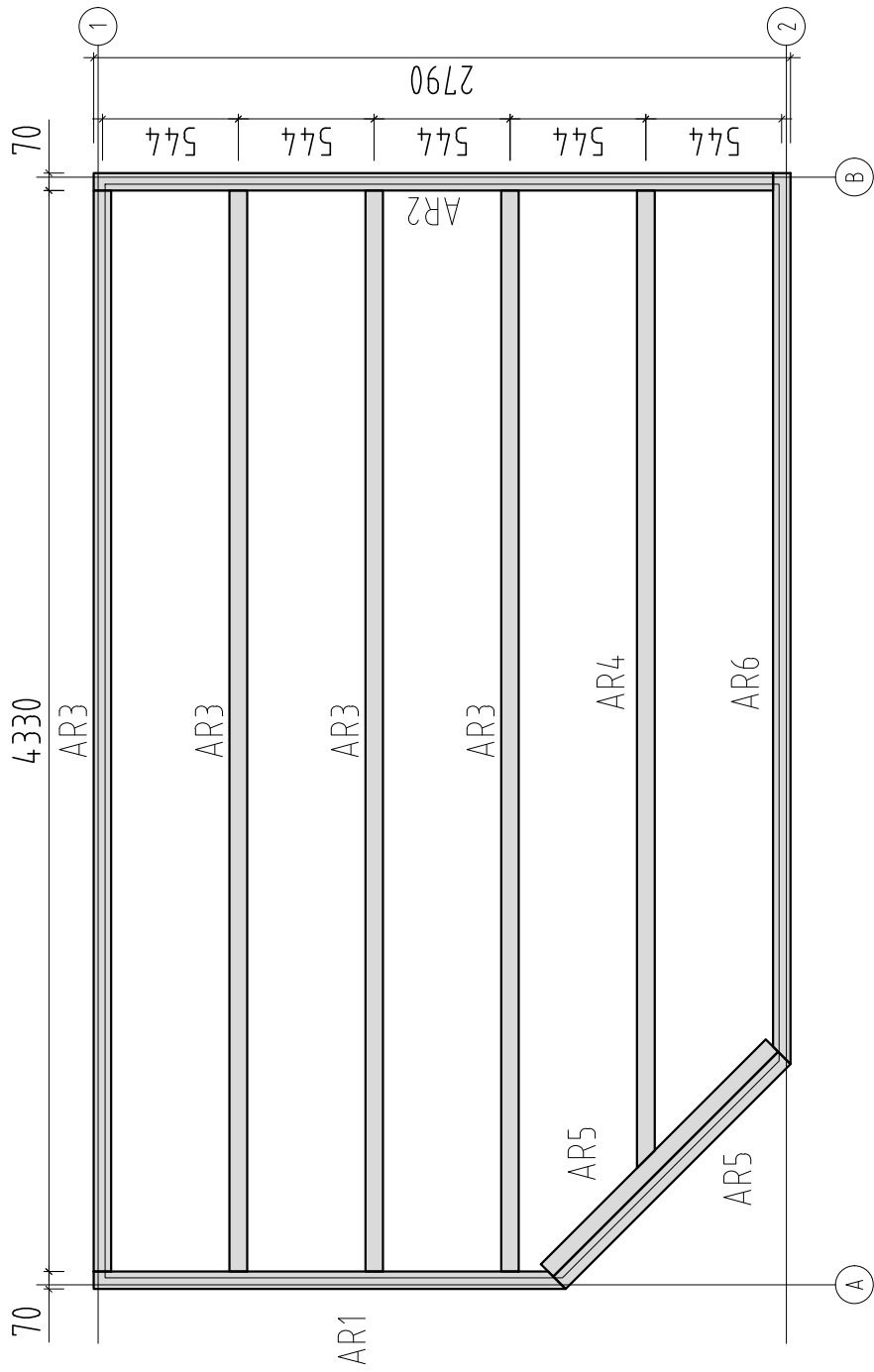


Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN PA44-4730			Pcs	Profile (mm)	Length (mm)
RB1-24	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	2519
RB1-25	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	2419
RB1-26	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	2357
RB1-27	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	2257
RB1-28	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	2195
RB1-29	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	2096
RB1-30	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	2033
RB1-31	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	1934
RB1-32	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	1872
RB1-33	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	1772
RB1-34	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	1710
RB1-35	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	1548
RB1-36	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	1386
RB1-37	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	1225
RB1-38	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	1063
RB1-39	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	901
RB1-40	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	740
RB1-41	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	578
RB1-42	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	416
RB1-43	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado	48°/48°		2	89x16	254
FLB2-1	Floor beading- Fussbodenleiste- Baguette du plancher- Listello pavimento- Listón de suelo			2	19x19	1300
FLB2-2	Floor beading- Fussbodenleiste- Baguette du plancher- Listello pavimento- Listón de suelo			2	19x19	1900
FLB2-3	Floor beading- Fussbodenleiste- Baguette du plancher- Listello pavimento- Listón de suelo			3	19x19	2800
QT18-1	Seal- Gummidichtung- Joint d'isolation- Guarnizione- Burlete			4		5000
StB1-1	Storm brace- Sturmleiste- Protection contre le vent- Antivento- Protector contra tormentas			5	25x45	2240



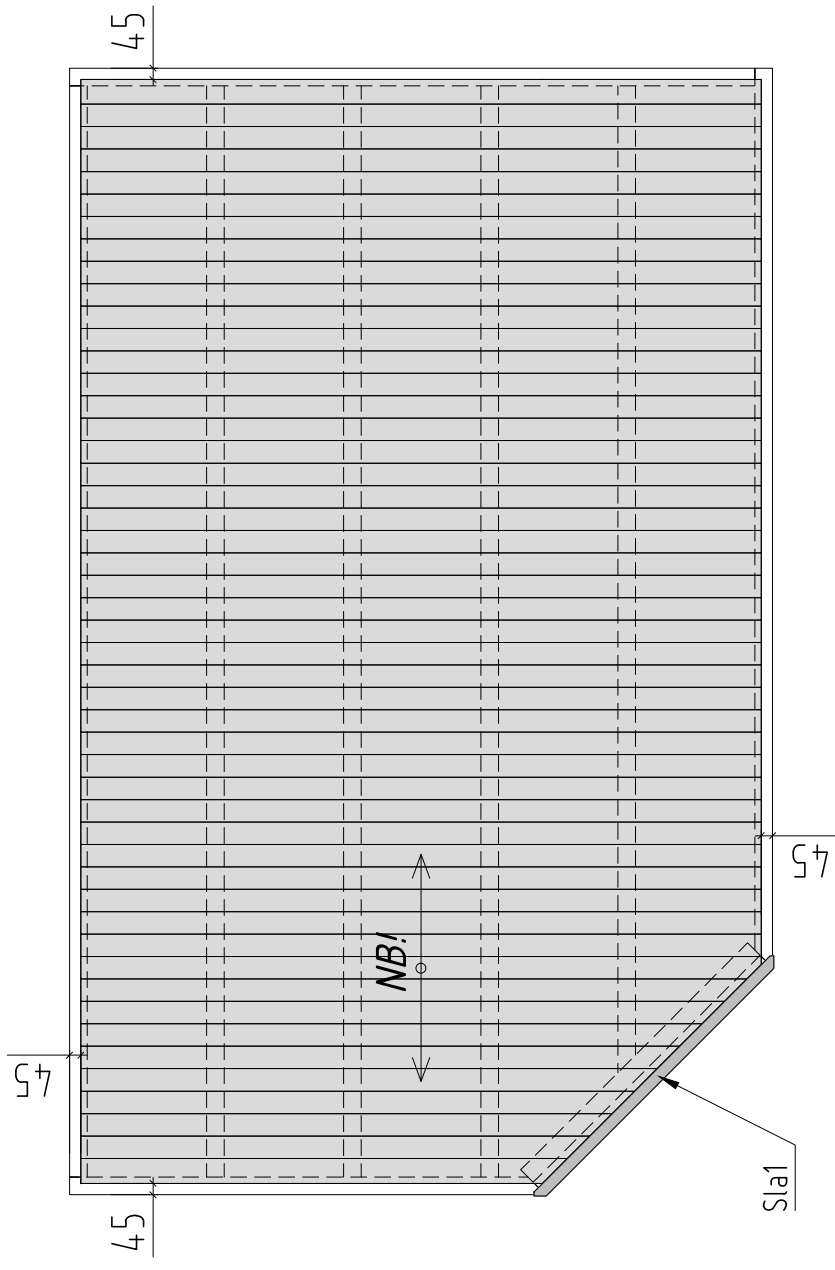
Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN PA44-4730	Pcs	Profile (mm)	Length (mm)
Fim	-Fixing kit- Befestigungsset- Moyens de fixation- Materiale di fissaggio- Kit de fijación	1	USE	
QPOYP 8x80Zn	Bolt -Schloss-schraube -Boulon- Bullone- Perno- M8x80mm PUP0 	10	StB1-1	
QULSI 30x35	Cylinder- Zylinderschloss- Serrure a mortaiser- Serratura a cilindro- Bombin- 30.35 	1	TU44-110P	
QLIU KAPal	Door fittings- Türbeschlag- Ferrure- Ferramenta porta- Manilla puerta- QLIUKAPal 	1	TU44-110P	
QRV1 20Zn	Keeper- Schliessblech- Tole- Lamiera- Aldaba de candado- 120Zn 	1	TU44-110P	
QNA1 4x40Me	Nail- Nagel- Clou- Chiodo- Clavo- 1.4x40mm 	60	FIB2-x	
QNA2 2x50Zn	Nail- Nagel- Clou- Chiodo- Clavo- 2.5x50mm 	780	FB2-x; RB1-x	
QMUK K8Zn	Nut- Schraubenmutter- Écrou- Dado- Tuerca- M8mm 	10		
QKRPP2 _5x16Zn	Screw- Schraube- Vis- Vite- Tornillo- 2.5x16mm Zn 	2		
QKRPP 3x20Zn	Screw- Schraube- Vis- Vite- Tornillo- 3x20mm 	64	TU44-110P; TA44-37P	
QKRPP4 _5x50Zn	Screw- Schraube- Vis- Vite- Tornillo- 4.5x50mm 	80	EaE;	
QKRPP4 _5x60Zn	Screw- Schraube- Vis- Vite- Tornillo- 4.5x60mm 	10	RoR1+BM1; RoR2+BM1	
QKRPP4 _5x70Zn	Screw- Schraube- Vis- Vite- Tornillo- 4.5x70mm 	40	001; 004; 016; Rel-1; UP1 (UP3)+RoR1	
QKRPP 5x90Zn	Screw- Schraube- Vis- Vite- Tornillo- 5x90mm 	30	RoR1+RoR2 (RoR3); RoR4+BM1; TU44-110P; Pst+TU44-110P	
QKRPP6 x120Zn	Screw- Schraube- Vis- Vite- Tornillo- 6x120mm 	60	RoRx + wall; UPx + wall; AR5+AR5	
QKRPP6 x150Zn	Screw- Schraube- Vis- Vite- Tornillo- 6x150mm 	15	ARx	
QSE8 x20Zn	Washer- Dichtscheibe- Joint- Rondella- Arandela- 8x20mm 	10		
QLIA	Window fittings- Fenstergriff- Poigne de la fenêtre- Maniglia finestra- Manilla (ventana) 	6	TA44-37P	
QFK2 40Zn	Window stop- Fensterfeststelle- Crémaillere- Fissativo finestra- Fijador de ventana- QFK240Zn 	6	TA44-37P	
	Object name PA44-4730		Page 5/6	

Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN PA44-4730	Pcs	Profile (mm)	Length (mm)
TA44 -37P	<p data-bbox="619 172 1396 210">Window - Fenster - Fenetre - Finestra-Ventana 1003x1336</p>  <p data-bbox="1165 388 1318 427">903x1236mm</p>	3		
TU44 -110P	<p data-bbox="701 721 1312 759">Door - Tür - Porte - Porta-Puerta 1244x1936</p>  <p data-bbox="1171 923 1373 961">1144x1867mm</p>	1		
Rel-1		1		



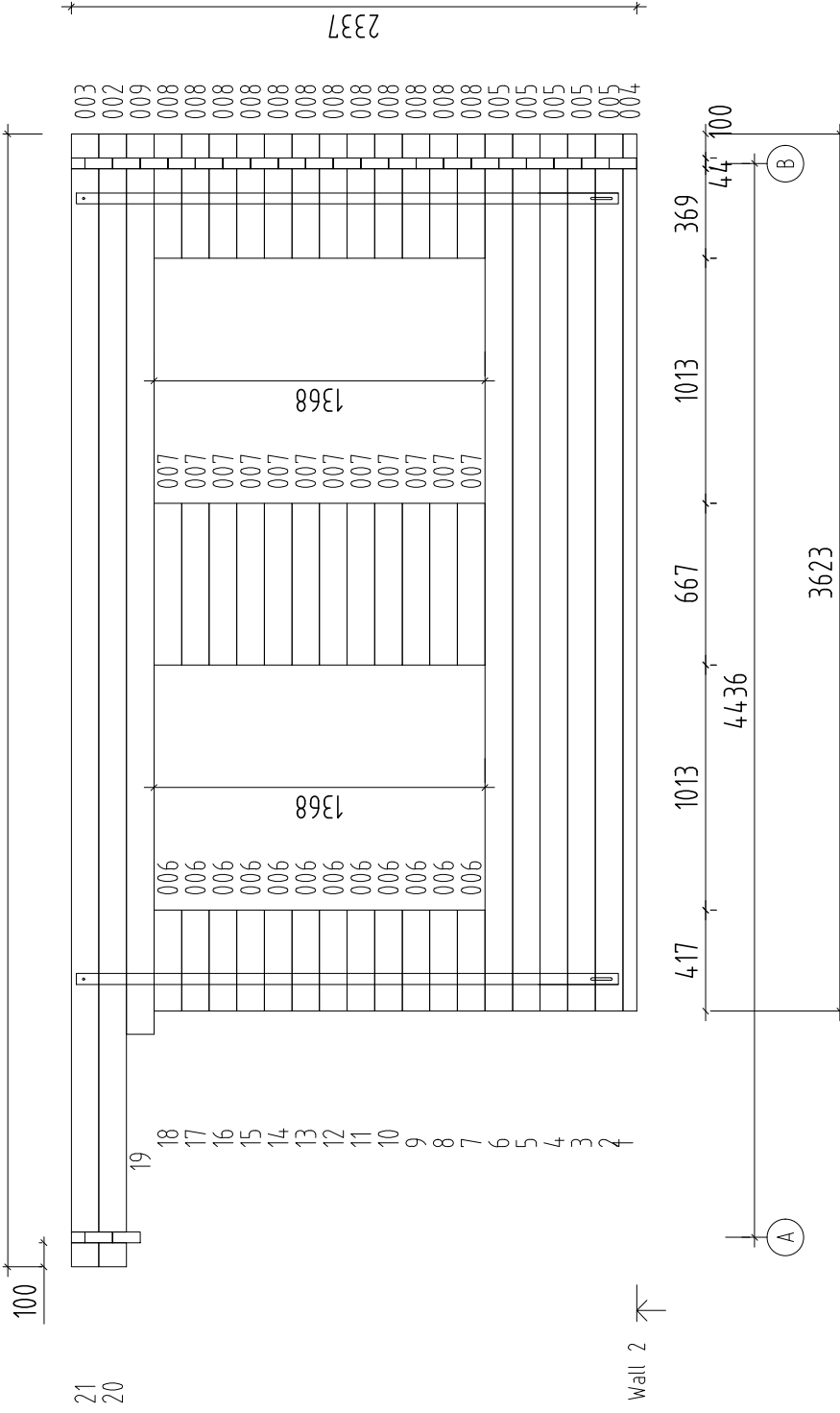
Object name <b>PA44-4730</b>	Drawing <b>Plan (Foundation)</b>	Scale <b>1:30</b>
		Paper <b>A4</b>
<b>Palmako</b> <small>AS Palmako          Näituse 25, Tartu 50409, Estonia          tel. +372 73 55 530          fax. +372 73 55 544          www.palmako.com</small>	Customer <b>Log</b>	Log <b>44x114</b>
	Drawn by <b>945</b>	
	Date <b>01.12.2020</b>	File <b>T05302.dwg</b>
		Page <b>1</b>





Object name <b>PA44-4730</b>	Drawing <b>Floor boards</b>		Scale <b>1:30</b>
<b>Palmako</b> LEMMIS GROUP AS Palmako Näätuse 25, Tartu, 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com	Customer Log	Drawn by 945	Paper A4
	Date 23.03.2021	File T05302.dwg	Page

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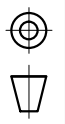
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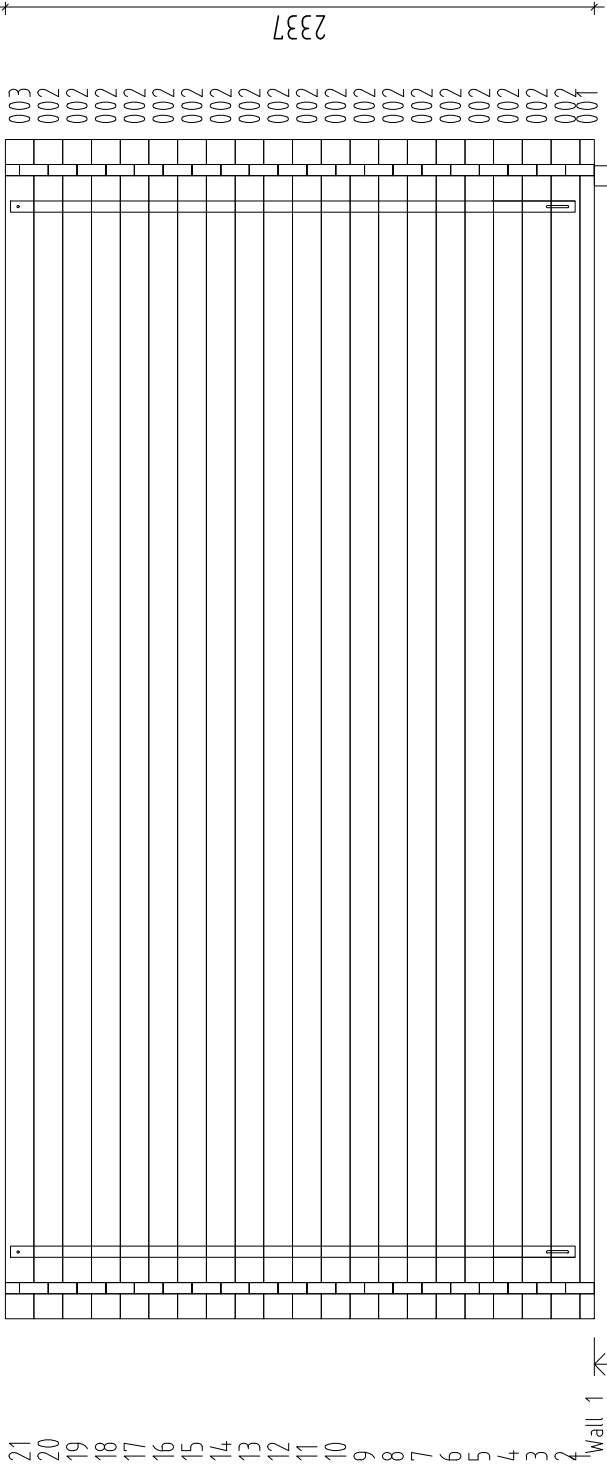
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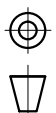
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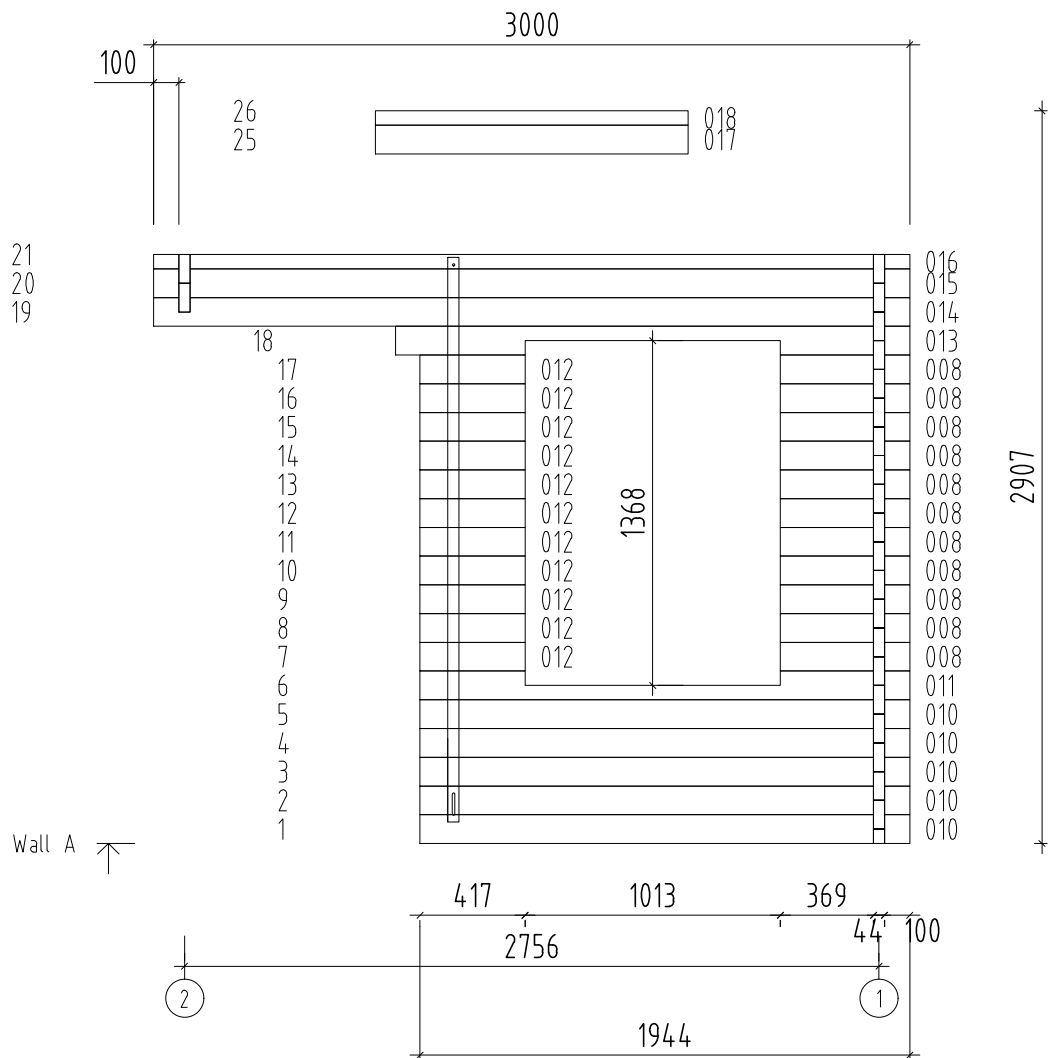
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(A)

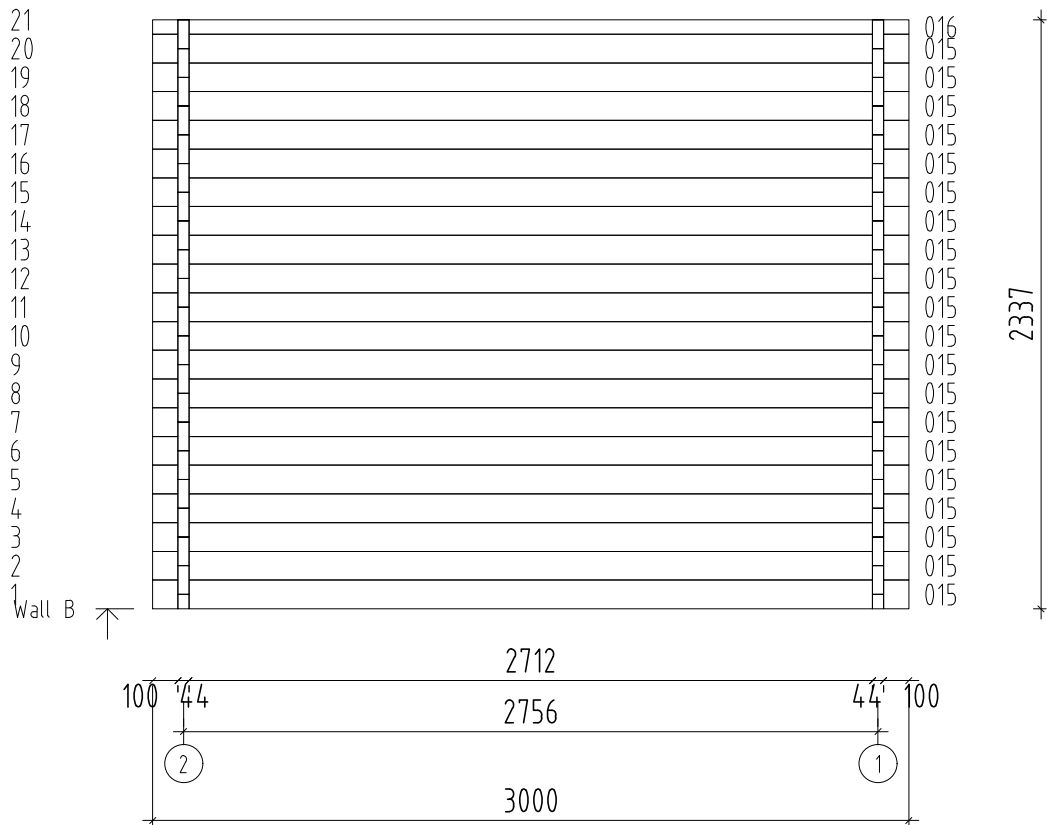
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	Customer AS Palmako	Log 44x114	Paper <b>A4</b>
 <b>AS Palmako</b> Näituse 25, Tartu, 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com	Drawn by <b>350</b>		
	Date <b>16.12.2020</b>	File <b>T05302.dwg</b>	Page <b>5</b>



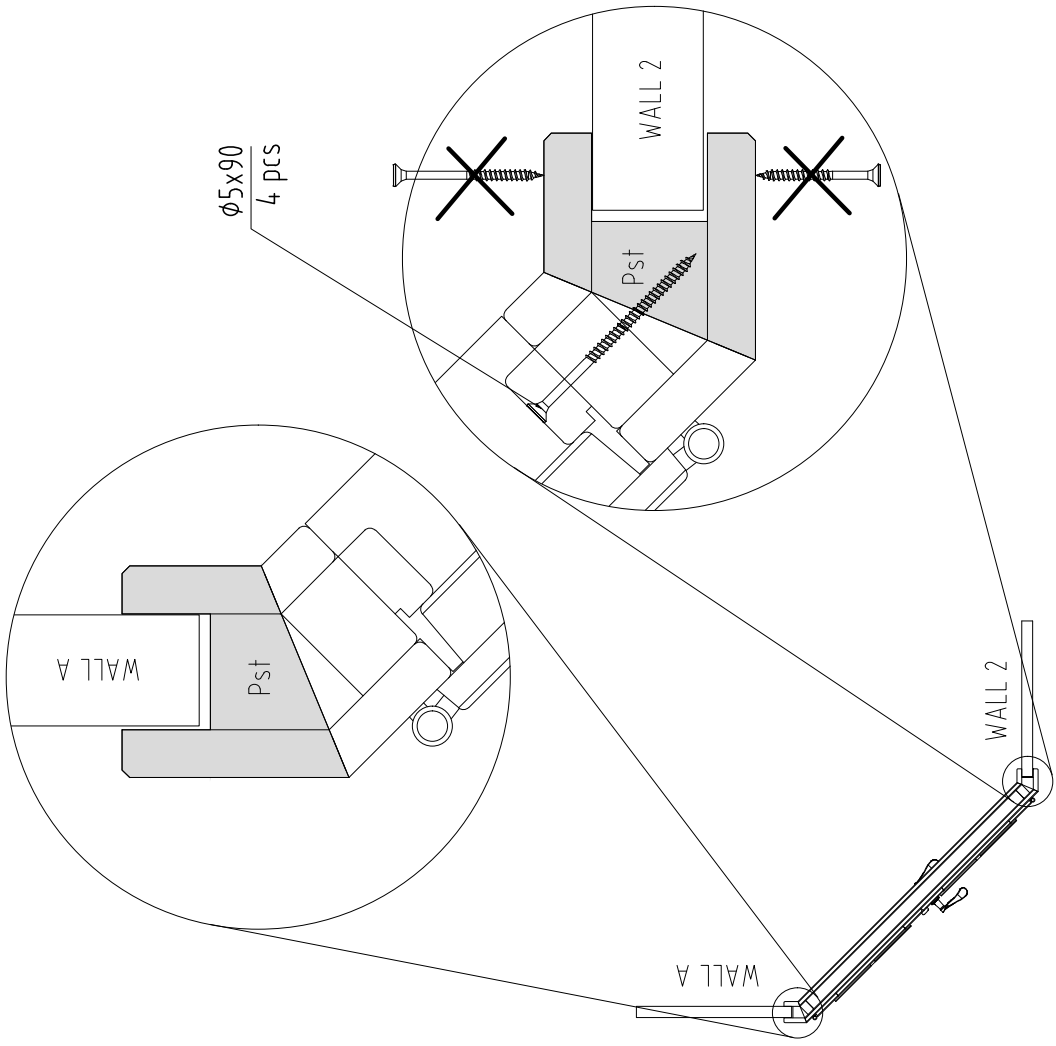
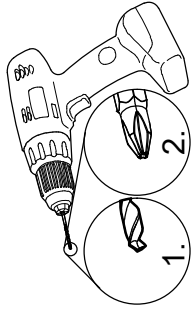
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	Customer Log	Drawn by 945	Paper <b>A4</b>
<b>Palmako</b> AS Palmako Nähtuse 25, Tartu, 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com	Date 16.12.2020	File T05302.dwg	Page <b>4</b>
			



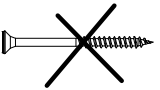
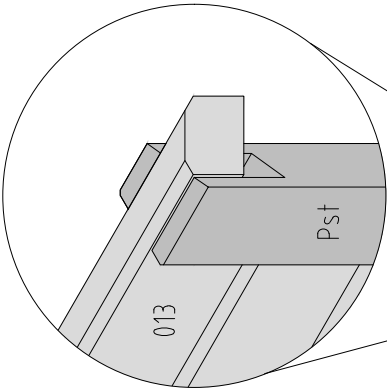
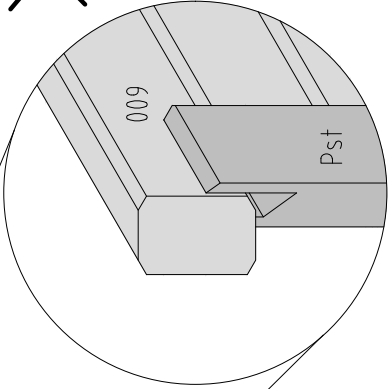
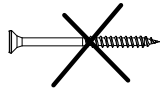
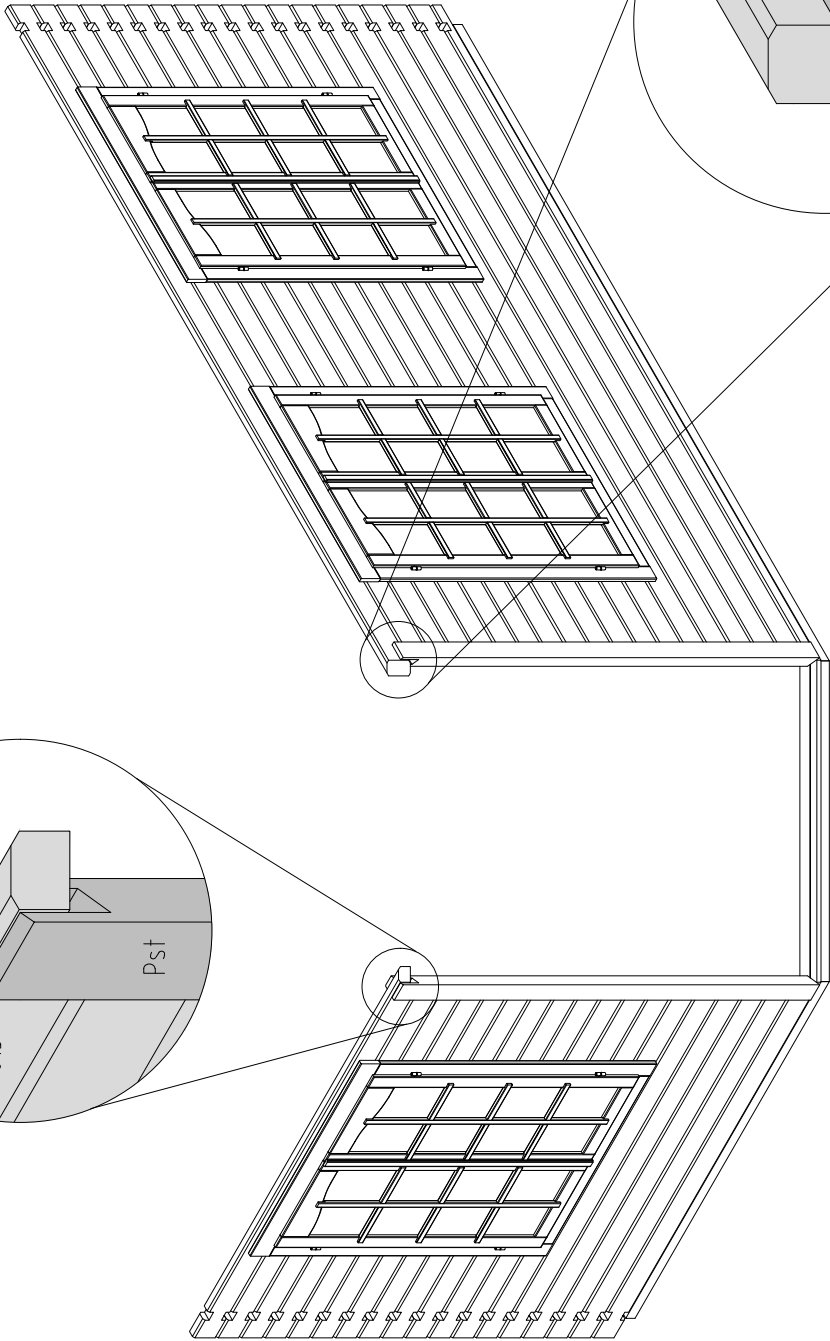
Object name PA44-4730	Drawing WALL A		Scale 1:30
			Paper A4
<b>Palmako</b> <small>LEMEXS GROUP</small> AS Palmako <small>Näituse 25, Tartu 50409, Estonia          tel. +372 73 55 530          fax. +372 73 55 544          www.palmako.com</small>	Customer	Log	
	Drawn by	44x114	
	Date	File	
	350	T05302.dwg	Page 2

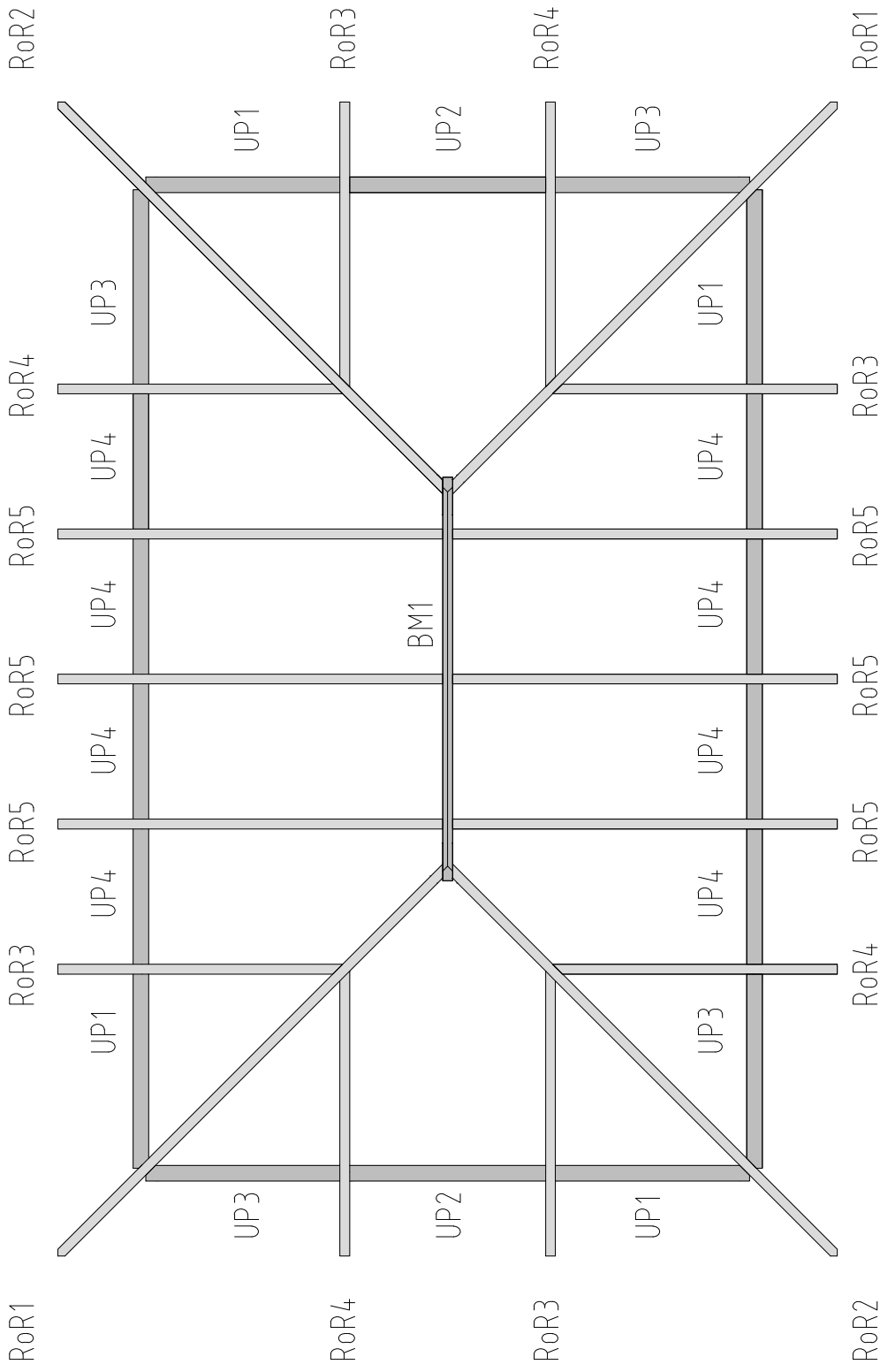



Object name <b>PA44-4730</b>	Drawing <b>WALL B</b>		Scale <b>1:30</b>	
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<b>Palmako</b> <small>LEMEXS GROUP</small>	Customer	Log		
	AS Palmako Näituse 25, Tartu 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com	Drawn by 945		44x114
	Date 16.12.2020	File T05302.dwg		Page <b>3</b>



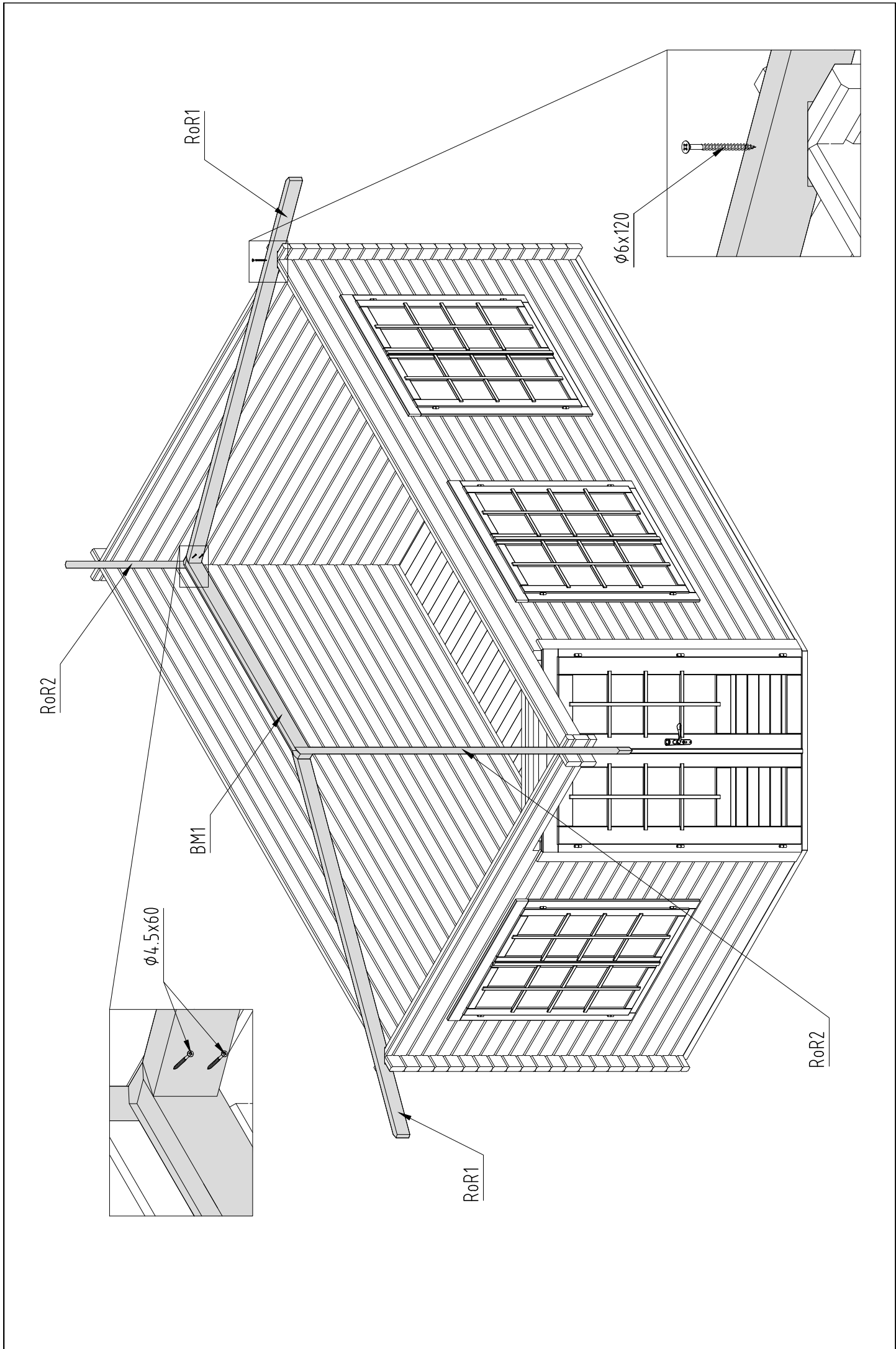
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<b>AS Palmako</b> Näituse 25, Tartu, 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com				<b>Palmako</b> LEMKES GROUP							Page

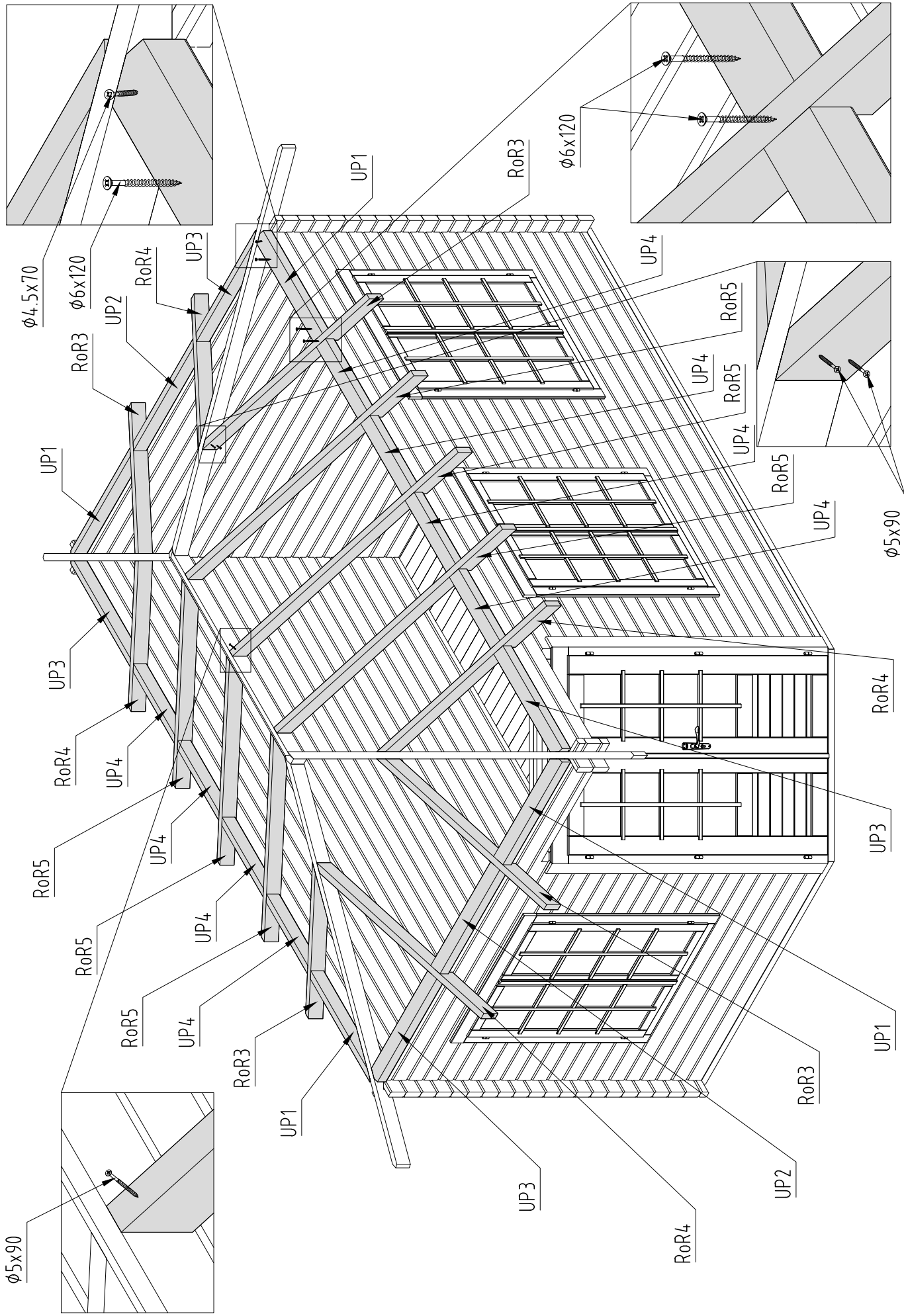




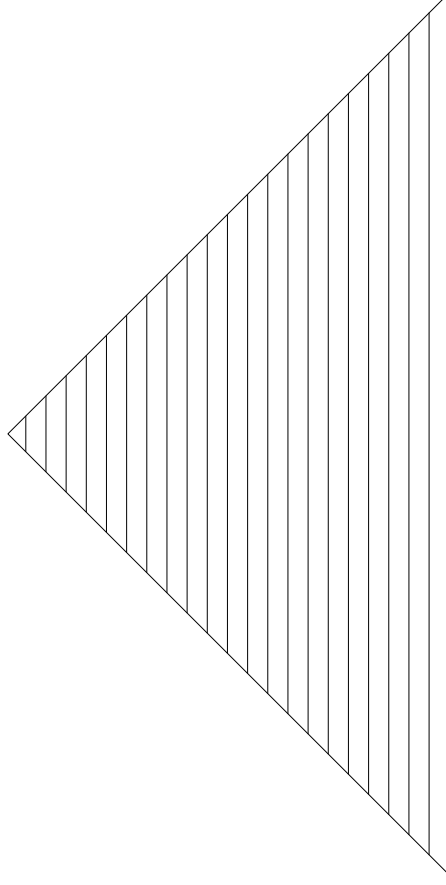
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<b>Palmako</b> AS Palmako Näituse 25, Tartu, 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com	Drawn by	945				Page 1
	Date	22.03.2021	File T05302.dwg			







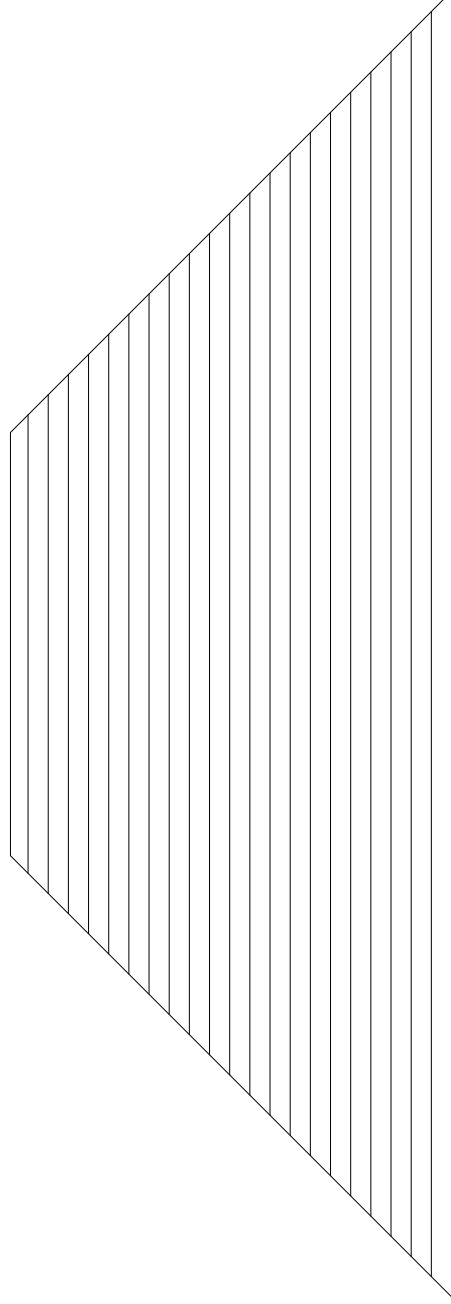
Pos nr	Length (mm)
RB1-43	254
RB1-42	416
RB1-41	578
RB1-40	740
RB1-39	901
RB1-38	1063
RB1-37	1225
RB1-36	1386
RB1-35	1548
RB1-34	1710
RB1-32	1872
RB1-30	2033
RB1-28	2195
RB1-26	2357
RB1-24	2519
RB1-22	2680
RB1-20	2842
RB1-18	3004
RB1-16	3166
RB1-14	3327
RB1-12	3489


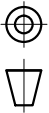


Object name <b>PA44-4730</b>		Drawing <b>Roof boards I</b>		Scale <b>1:30</b>
<b>Palmako</b> <small>AS Palmako  Näituse 25, Tartu, 50409, Estonia  tel. +372 73 55 530  fax. +372 73 55 544  www.palmako.com</small>		Customer Log	Drawn by 945	Paper <b>A4</b>
		Date 16.02.2021	File T05302.dwg	Page



Pos nr	Length (mm)
RB1-33	1772
RB1-31	1934
RB1-29	2096
RB1-27	2257
RB1-25	2419
RB1-23	2581
RB1-21	2743
RB1-19	2904
RB1-17	3066
RB1-15	3228
RB1-13	3390
RB1-11	3551
RB1-10	3713
RB1-9	3875
RB1-8	4036
RB1-7	4198
RB1-6	4360
RB1-5	4522
RB1-4	4683
RB1-3	4845
RB1-2	2504+2504
RB1-1	3235+1933



Object name <b>PA44-4730</b>	Drawing <b>Roof boards II</b>		Scale <b>1:30</b>
	Customer Log	Drawn by 945	Paper <b>A4</b>
<b>Palmako</b> <small>AS Palmako</small> <small>Näituse 25, Tartu, 50409, Estonia</small> <small>tel. +372 73 55 530</small> <small>fax. +372 73 55 544</small> <small>www.palmako.com</small>		Date 16.02.2021	Page T05302.dwg
			

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Dachbretter  
Lames de toit  
Tablas de techo  
Tavole di tetto  
Takborden  
Takbräddor  
Kattolaudat  
Tagbrædder  
Dakbeschot  
Tábuas de telhado  
Dřevěné desky na střechu  
Deski dachowe  
Stogo lentos  
Jumta dēji  
Доски для крыши  
Katuselauad

